



NOTE:
 NOMINAL DIMENSIONS PREFERRED
 FOR NEW WHEELS.

SAFETY CHAIN DATA:

RIGHT HOOK IS A CAPTIVE HOOK.
 LEFT HOOK IS AN OPEN HOOK.
 HOOKS TO BE LOCATED AS FOLLOWS;
 VERTICALLY ON COUPLER HEIGHT $\pm 1/4"$
 HORIZONTALLY - $1 \frac{1}{2}"$ EACH SIDE OF COUPLER $\pm 1/4"$
 CHAIN SHALL PASS OVER A HOOK $.110"$ in DIA.
 HOOKS SHALL BE NO LARGER THAN $.110"$ in DIA.
 CHAIN LENGTH $3 \frac{1}{2}" \pm 1/2"$

ILLINOIS LIVE STEAMERS	
1" SCALE STANDARDS	
ENGINEER: W. GARDNER	REVISIONS
APPROVED: 7-28-70	1-8-78
	2-14-82
DRAWN: R. DECHO	2
DATE: 12-12-77	