



COUPLER HT. $4 \frac{7}{16} \begin{smallmatrix} +0 \\ -3/16 \end{smallmatrix}$

NOTE:
NOMINAL DIMENSIONS PREFERRED
FOR NEW WHEELS.

SAFETY CHAIN DATA:

RIGHT HOOK IS A CAPTIVE HOOK.
LEFT HOOK IS AN OPEN HOOK.
HOOKS TO BE LOCATED AS FOLLOWS;
VERTICALLY ON COUPLER HEIGHT $\pm 1/4$ "
HORIZONTALLY - $2 \frac{1}{2}$ " EACH SIDE OF COUPLER $\pm 1/4$ "
CHAIN SHALL BE $1/8$ " WELDED TO FIT OVER $.250$ DIA. HOOK.
CHAIN LENGTH 6 " - ± 1 ".

ILLINOIS LIVE STEAMERS	
$1 \frac{1}{2}$ " SCALE STANDARDS	
ENGINEER: W. GARDNER	REVISIONS 1-8-78
APPROVED: 7-28-70	2-14-82
DRAWN: R. DECHO	1
DATE: 12-12-77	