



NOTE:  
 NOMINAL DIMENSIONS PREFERRED  
 FOR NEW WHEELS.

**SAFETY CHAIN DATA:**

RIGHT HOOK IS A CAPTIVE HOOK.  
 LEFT HOOK IS AN OPEN HOOK.  
 HOOKS TO BE LOCATED AS FOLLOWS;  
 VERTICALLY ON COUPLER HEIGHT  $\pm 1/4"$   
 HORIZONTALLY -  $1\frac{1}{2}"$  EACH SIDE OF COUPLER  $\pm 1/4"$   
 CHAIN SHALL PASS OVER A HOOK  $.110"$  in DIA.  
 HOOKS SHALL BE NO LARGER THAN  $.110"$  in DIA.  
 CHAIN LENGTH  $3\frac{1}{2}" \pm 1/2"$

ILLINOIS LIVE STEAMERS 1" SCALE STANDARDS	
ENGINEER: W. GARDNER	REVISIONS 1-8-78 2-14-82
APPROVED: 7-28-79	
DRAWN: R. DECHO	<b>2</b>
DATE: 12-12-77	