



NOTE:
 NOMINAL DIMENSIONS PREFERRED
 FOR NEW WHEELS.

SAFETY CHAIN DATA:

RIGHT HOOK IS A CAPTIVE HOOK.
 LEFT HOOK IS AN OPEN HOOK.
 HOOKS TO BE LOCATED AS FOLLOWS;
 VERTICALLY ON COUPLER HEIGHT $\pm 1/4"$
 HORIZONTALLY - $2\frac{1}{2}"$ EACH SIDE OF COUPLER $\pm 1/4"$
 CHAIN SHALL BE $1/8"$ WELDED TO FIT OVER $.250$ DIA. HOOK.
 CHAIN LENGTH $6" - \pm 1"$.

ILLINOIS LIVE STEAMERS	
$1\frac{1}{2}"$ SCALE STANDARDS	
ENGINEER: W. GARDNER	REVISIONS 1-8-78
APPROVED: 7-28-70	2-14-82
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